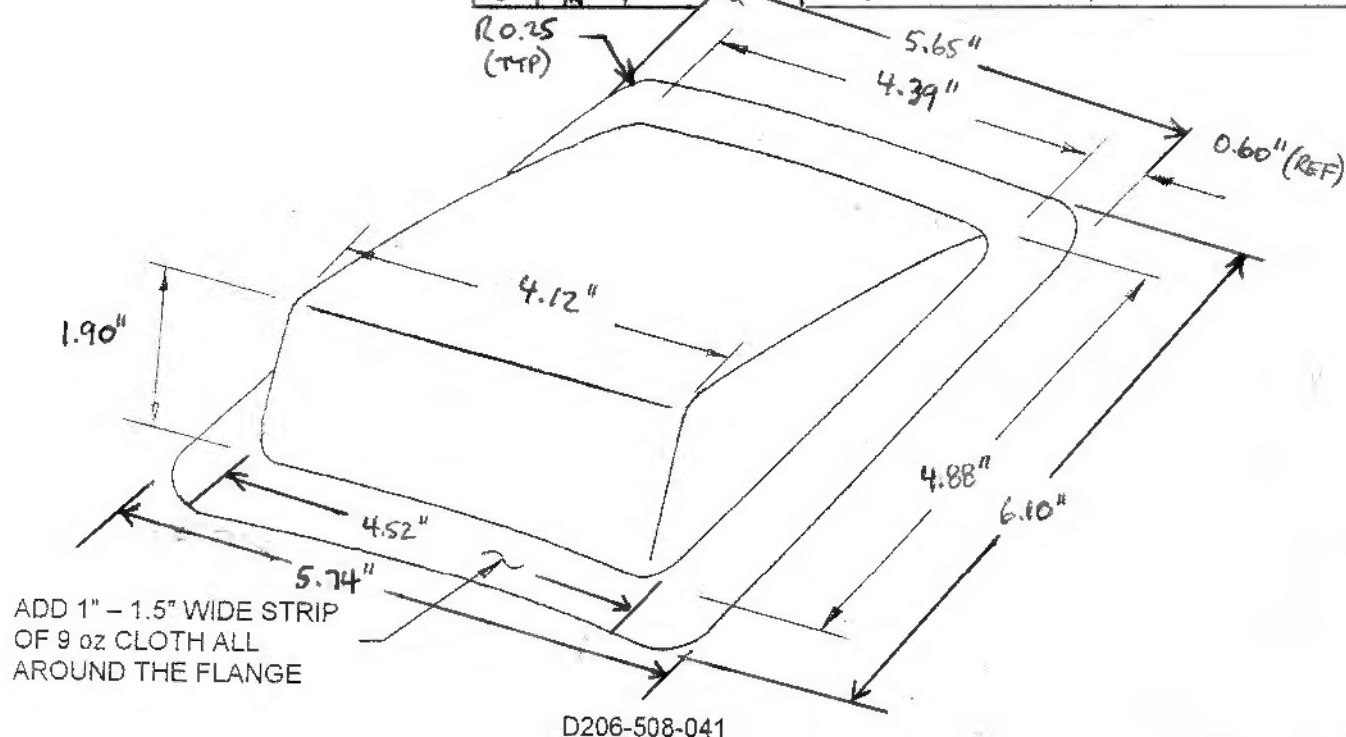




DESIGN JB	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED D	DRAWING NO. D206-508-041	REV. B SHEET 1 OF 1
DATE 02.04.04		TITLE ANTENNA MOUNT	SCALE NTS
A	00.08.30	NEW ISSUE	
B	02.04.04	REMOVE EPOCAST, CHANGE FINISH	
B1	RF 02.04.30	UPDATE DIMENSIONS TO MATCH PARTS	
B2	RF 05.08.12	UPDATE FINISHING SPEC.	



NOTES:

1. SEE DT8499 FOR TOOL AND MOLD SCHEDULE
2. LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING
3. MATERIALS:

RESIN: DERAKANE 470-36/411/510A40

FIBER: 9.7 oz 7781 WEAVE "S" GLASS (9 oz SATIN)

GELCOAT: GEL # 944W005

PRIMER: DUPONT HIGHBUILD GREY PRIMER 1144-S OR 1104-S

4. MAIN LAYUP:

GELCOAT

9oz SATIN

9oz SATIN

RESIN (35%-45% BY WEIGHT)

GREY PRIMER - APPLY TO ALL SURFACES OF PART

5. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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